



The following table lists the pre-consumer recycled content in each of our Porcelain Stone® products. Crossville® became the first tile manufacturer to achieve certification of its waste recycling programs through an independent, third-party certifier of recycled claims. While we don't certify our recycled content today, our products continue to be manufactured using the EcoCycle Tile Process™. Every product made at our facilities is Green Squared<sup>SM</sup> Certified (ANSI A138.1 multi-attribute sustainability standard). Crossville continues to drive sustainability into the mainstream as it has since 1986.

ACCESS POINT			
10%	🌱	WBS01	Statuario
10%	🌱	WBT01	White Travertine
10%	🌱	WBT02	Sand Travertine
10%	🌱	WBT03	Dove Travertine
10%	🌱	WBT04	Ash Travertine
10%	🌱	WBC01	White Concrete
10%	🌱	WBC02	Sand Concrete
10%	🌱	WBC03	Dove Concrete
10%	🌱	WBC04	Ash Concrete

ARGENT (cont'd)			
4%	🌱	A1412	Chicago Fire
4%	🌱	A1413	Under the Sea
4%	🌱	A1414	Carnegie Cool
4%	🌱	A1415	Memphis Blue
4%	🌱	A1416	Grapes of Wrath
4%	🌱	A1417	Clean Slate
4%	🌱	A1418	Concrete Jungle
4%	🌱	A1419	Muddy Waters
4%	🌱	A1420	On the Rocks

ALASKA			
10%	🌱	ASK01	Ice
10%	🌱	ASK02	Bone
10%	🌱	ASK03	Mink
10%	🌱	ASK04	Glacier
10%	🌱	ASK05	Tundra

BASALT			
4%	🌱	AV291	Silica
4%	🌱	AV292	Caldera
4%	🌱	AV293	Bedrock
4%	🌱	AV294	Mafic
4%	🌱	AV295	Magma

ALTERED STATE			
10%	🌱	AV341	White Hot
10%	🌱	AV342	Steel Gaze
10%	🌱	AV343	Acid Wash
10%	🌱	AV344	Copper Core
10%	🌱	AV345	Melting Point

BELJN			
10%	🌱	BJN01	Toasted Waffle*
10%	🌱	BJN02	Platinum Solitaire*
10%	🌱	BJN03	Castle Stone*
10%	🌱	BJN04	Canal Gray*
10%	🌱	BJN05	Black Iron*

\* Recycled content is the same for both UPS and EXT finishes

ARGENT			
4%	🌱	A1401	Winter Garden
4%	🌱	A1402	Sacred Sand
4%	🌱	A1403	No Reservations
4%	🌱	A1404	Cowboy Up
4%	🌱	A1405	Hollywood and Vine
4%	🌱	A1406	Emerald City
4%	🌱	A1407	Water Vapors
4%	🌱	A1408	Glacier Lake
4%	🌱	A1409	Lemon Drop
4%	🌱	A1410	Orange Crush
4%	🌱	A1411	Sunset Boulevard

CIVILIZATION			
10%	🌱	CIV01	Census*
10%	🌱	CIV02	Populace*
10%	🌱	CIV03	Communique*
10%	🌱	CIV04	Currency*
10%	🌱	CIV05	Power*
10%	🌱	CIV06	Legality*

\* Recycled content is the same for both UPS and SPO finishes

🌱 Pre-consumer recycled material in the body

Listed percentage is the **minimum** recycled content in each product. Actual recycled content may be greater

### CLASSIC GROOVES

10%	●	CGR01	Forty-Five
10%	●	CGR02	B-Side
10%	●	CGR03	Liner Notes
10%	●	CGR04	Turntable
10%	●	CGR05	Sleeve

### COLOR BLOX 2.0

4%	●	CBX01	A1101 Sandbox
4%	●	CBX03	A1103 Slinky
4%	●	CBX07	A1107 Mud Pie
4%	●	CBX08	A1108 Sea Otter
4%	●	CBX13	A1113 Blue Suede Shoes
4%	●	CBX14	A1114 Tree House
4%	●	CBX17	A1117 I See the Moon
4%	●	CBX31	Cotton Sheets
4%	●	CBX32	Boot Black
4%	●	CBX33	Wet Clay
4%	●	CBX34	Spring Sage
4%	●	CBX35	Celestial Horizon
4%	●	CBX36	Just Ducky
4%	●	CBX37	Cayenne
4%	●	CBX38	Camping Out

### CROSS COLORS MINGLES

4%	●	A825	Mercury
4%	●	A233	Sand Bisque
4%	●	A675	Stonehenge
4%	●	A900	Mica
4%	●	A750	Brown Tweed
4%	●	A790	Burgundy Smoke
4%	●	A850	Graphite
4%	●	A880	Onyx
4%	●	R001	Gray Mingle

### GOTHAM

10%	●	AV321	Lamp Post
10%	●	AV322	Penthouse
10%	●	AV323	Clock Tower
10%	●	AV324	Mainline
10%	●	AV352	Dockside
10%	●	AV326	Pavement

### JAVA JOINT

10%	●	JAV01	Two Sugars
10%	●	JAV02	Flat White
10%	●	JAV03	House Blend
10%	●	JAV04	Fresh Ground
10%	●	JAV05	French Press

### MAIN STREET

10%	●	AV211	Cinema Champagne
10%	●	AV212	Cafe Caramel
10%	●	AV213	Bistro Brown
10%	●	AV214	Gallery Grey
10%	●	AV215	Boutique Black

### MOONSTRUCK

10%	●	AV301	Juno
10%	●	AV302	Luna
10%	●	AV303	Kosmos
10%	●	AV304	Gemini
10%	●	AV305	Apollo

### NATIVE METAL

10%	●	NVM01	Noble Platinum
10%	●	NVM02	Nickel Plate
10%	●	NVM03	Crucible Steel
10%	●	NVM04	Copper Deposit
10%	●	NVM05	Cobalt Ore
10%	●	NVM06	Graphite Black

<sup>\*</sup> Post-consumer recycled material content for resin pieces is between 3.6% (Rubbed Bronze) and 4.7% (Wrought Iron & Champagne Gold).

### NEST

10%	●	AV351	Levity Oak
10%	●	AV352	Joyous Oak
10%	●	AV353	Blissful Oak
10%	●	AV354	Mindful Oak
10%	●	AV355	Peaceful Oak
10%	●	AV356	Slumber Oak
10%	●	AV357	Meditative Oak
10%	●	AV361	Levity Olive
10%	●	AV362	Joyous Olive
10%	●	AV363	Blissful Olive
10%	●	AV364	Mindful Olive
10%	●	AV365	Peaceful Olive
10%	●	AV366	Slumber Olive
10%	●	AV367	Meditative Olive

● Pre-consumer recycled material in the body

Listed percentage is the **minimum** recycled content in each product. Actual recycled content may be greater

# Recycled Content

## Porcelain Stone®

### NOTORIOUS

10%	🌱	NTR01	Femme Fatale*
10%	🌱	NTR02	Private Eye*
10%	🌱	NTR03	Sugar Daddy*
10%	🌱	NTR04	Suspense*
10%	🌱	NTR05	Leading Man*
10%	🌱	NTR06	Film Noir*

\* Recycled content is the same for both UPS and HON finishes

### OWEN STONE

10%	🌱	OST01	Down*
10%	🌱	OST02	Bunny*
10%	🌱	OST03	Slipper*
10%	🌱	OST04	Mittens*
10%	🌱	OST05	Sable*
10%	🌱	OST06	Teddy*

\* Recycled content is the same for both LTR and EXT finishes

### PORTUGAL

10%	🌱	PTG01	Velho White*
10%	🌱	PTG02	Grand Rose*
10%	🌱	PTG03	Venho Verde*
10%	🌱	PTG04	Tinta Negra*
10%	🌱	PTG05	Harvest Tawny*
10%	🌱	PTG06	Madiera Reserve*

\* Recycled content is the same for both UPS and EXT finishes

### RETROACTIVE 2.0

4%	🌱	RET01	Antico Taupe*
4%	🌱	RET02	Seal Taupe*
4%	🌱	RET03	Featherstone*
4%	🌱	RET04	Empress White*
0%	🌱	RET05	Snow Blind*
4%	🌱	RET06	Roasted Chestnut*
4%	🌱	RET07	Leadon*
4%	🌱	RET08	Mercurial*
4%	🌱	RET09	Phantom*
4%	🌱	RET10	Armor*
4%	🌱	RET11	Gulf Breeze*
4%	🌱	RET12	Racing Green*
4%	🌱	RET13	Royal Navy*

\* Recycled content is the same for UPS, PO, and PTN finishes

🌱 Pre-consumer recycled material in the body

Listed percentage is the **minimum** recycled content in each product. Actual recycled content may be greater

### READY TO WEAR

10%	🌱	AV311	Buttoned Up
10%	🌱	AV312	Hand in Glove
10%	🌱	AV313	Off the Cuff
10%	🌱	AV314	Perfect Fit
10%	🌱	AV315	Decked Out
10%	🌱	AV316	Smarty Pants
10%	🌱	AV317	Flannel Suit
10%	🌱	AV318	Hats Off

### SHADES 2.0

4%	🌱	SHD41	Frost*
4%	🌱	SHD42	Vapor*
4%	🌱	SHD43	Fog*
4%	🌱	SHD44	Mist*
4%	🌱	SHD45	Clay*
4%	🌱	SHD46	Ash*
4%	🌱	SHD47	Haze*
4%	🌱	SHD48	Thunder*
4%	🌱	SHD49	Ink*
4%	🌱	SHD51	Foam*
4%	🌱	SHD52	Camel*
4%	🌱	SHD53	Russet*
4%	🌱	SHD54	Midnight*

\* Recycled content is the same for UPS and SPO finishes

### SPEAKEASY

10%	🌱	AV281	Sidecar
10%	🌱	AV282	Zoot Suit
10%	🌱	AV283	Sweet Georgia Brown
10%	🌱	AV284	Silver Screen
10%	🌱	AV285	Bank Roll



At Crossville, approximately 12 million pounds of waste material that would previously have been landfilled has been recovered through our Crossville Recycling Processes™.

# Recycled Content Porcelain Stone®



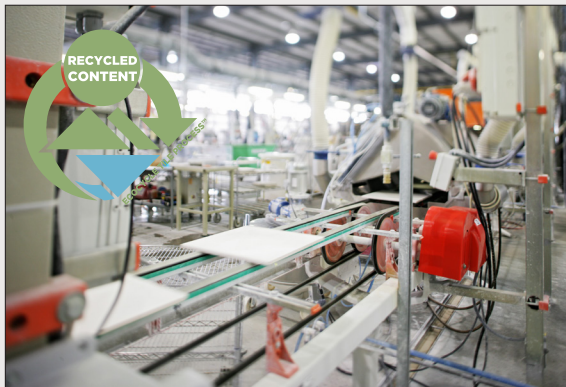
STATE OF GRACE			
10%	♻️	GRC01	State of Grace Unpolished
10%	♻️	GRC01	State of Grace Satin

STONE FICTION			
10%	♻️	STF01	Travertine Ivory
10%	♻️	STF02	Travertine Beige
10%	♻️	STF03	Travertine Silver
10%	♻️	STF04	Travertine Coffee
* Recycled content is the same for both UPS and EXT finishes			

♻️ Pre-consumer recycled material in the body  
 Listed percentage is the **minimum** recycled content in each product.  
 Actual recycled content may be greater

## Green Squared Certified

Crossville® has earned Green Squared<sup>SM</sup> certification from the Tile Council of North America (TCNA) for its entire U.S.-manufactured porcelain product line-up. The company is among the first ever recipients of this certification standard for the tile industry. TCNA developed the Green Squared certification under American National Standards Institute (ANSI) process. The multi-attribute program (ANSI A138.1) scores products in five categories of performance: product characteristics, manufacturing, corporate governance, innovation and end-of-life. Crossville's certified products and processes received stringent evaluation from Scientific Certification Systems (SCS), the green building industry's longest standing third-party certifier.



# Recycled Content

## Porcelain Tile Panels



The Crossville Porcelain Tile Panels production process emits only water vapour into the atmosphere; that production waste is reused in other applications, without exploiting more resources; and the characteristics of lightness and size of its products help to limit the environmental impacts of transport, compared to similar traditional products. The Porcelain Tile Panels have been tested by Bureau Veritas and received certifications to UNI EN ISO 14021:2021 available for review at [www.CrossvilleInc.com](http://www.CrossvilleInc.com).

BLEND			
30%	♻️	L2048	Avorio
40%	♻️	L1367	Grigio
50%	♻️	L1510	Nero

CALCE			
30%	♻️	F6373 L7013	Antracite
30%	♻️	F6372 L7012	Avorio
20%	♻️	F6385 L7016	Bianco
20%	♻️	F6376 L6556	Grigio
50%	♻️	F6379 L7015	Nero
30%	♻️	L1087 L0752	Terracotta
30%	♻️	F6382 L7014	Tortora

CAVA			
30%	♻️	F7048	Bianco Lasa
20%	♻️	L7923 F0375	
20%	♻️	F7049 L7930 F0376	Diamond Cream
50%	♻️	F7046 L7940 F0373	Nero Greco
50%	♻️	F7045 L7945 F0372	Noir Desire

COLLECTION			
30%	♻️	L0110	Avorio
30%	♻️	L8494 L7956 L0577	Bianco Assoluto
40%	♻️	L0047	Fumo

COLLECTION (cont'd)			
50%	♻️	L0046	Nero
50%	♻️	L8938 L8643	Nero Assoluto
30%	♻️	L0102	Neve
30%	♻️	L0402 L3502	Perla

FILO			
30%	♻️	L2092	Argento
30%	♻️	L2879	Brina
50%	♻️	L2095	Ghisa
30%	♻️	L2882	Mercurio
30%	♻️	L2093	Oro
50%	♻️	L2880	Pece

FOKOS			
50%	♻️	L0891 L0892	Grafite
30%	♻️	L4879 L4338	Piombo
30%	♻️	L4903 L3917	Rena
30%	♻️	L4482 L3916	Roccia
20%	♻️	L4489 L3914	Sale
20%	♻️	L0950 L1031	Talco
30%	♻️	L4496 L3915	Terra

I NATURALI			
30%	♻️	L7919 L0566	Arabascato
40%	♻️	L9767	Ardesia a Spacco Bianco
50%	♻️	L9758	Ardesia a Spacco Nero
30%	♻️	L8751 L0797	Calacatta Michelangelo

♻️ Pre-consumer recycled material in the body

Listed percentage is the **minimum** recycled content in each product. Actual recycled content may be greater

# Recycled Content

## Porcelain Tile Panels

I NATURALI (cont'd)			
20%	◆	L6093 L0318	Calacatta Oro Venato
30%	◆	L7937 L7935 L0569	Emperador Extra
30%	◆	L8948 L0870	Invisible White
30%	◆	L3121	Ossidiana Vena Chiara
30%	◆	L3122	Ossidiana Vena Grigia
30%	◆	L2770	Ossidiana Vena Scura
50%	◆	L5136 L5253	Pietra Di Savoia Antracite
30%	◆	L6189 L5905	Pietra Di Savoia Avorio
30%	◆	L4968 L4552	Pietra Di Savoia Grigia
20%	◆	L5254 L5135	Pietra Di Savoia Perla
30%	◆	L7951 L7947 L0572	Pietra Gray
50%	◆	L1202 L0646	Sahara Noir
30%	◆	L7954 L8935 L0575	Statuarietto
30%	◆	L8752 L0798	Statuario Altissimo
20%	◆	L5778 L0319	Statuario Venato
30%	◆	L2224	Travertino Avorio
20%	◆	L4959	Travertino Navona
30%	◆	L4938	Travertino Romano
30%	◆	L8705	Travertino Grigio Venato
20%	◆	L0651 L1205	Verde Alpi

IN-SIDE			
30%	◆	L9362 L9443 L9363 L9445	Pietra Di Cardoso Grigio
40%	◆	L9364 L9447 L9365 L9449	Pietra Di Cardoso Nero

IN-SIDE (cont'd)			
20%	◆	L9358 L9435 L9359 L9437	Pietra Piasentina Grigio
30%	◆	L9797 L9439 L9041 L9441	Pietra Piasentina Taupe
30%	◆	L9370 L9451 L9371 L9453	Porfido Marrone
20%	◆	L1057 L1060	Terra Di Matera
20%	◆	L1074 L1075	Terra Di Pompei
20%	◆	L1067 L1070	Terra Di Saturni

LEGNO VENEZIA			
30%	◆	L7301 L7127	Corda
40%	◆	L7287 L7313	Fumo
30%	◆	L0727	Noce
20%	◆	L7180 L7128	Sabbia

◆ Pre-consumer recycled material in the body

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Crossville's versatile, innovative Porcelain Tile Panels may be installed in ways and on surfaces previously unthinkable for tile in architectural design.

# Recycled Content

## Porcelain Tile Panels



OSSIDO			
30%	◆	L7028 L7031	Bruno
50%	◆	L7027 L7032	Nero
20%	◆	L9962 L9960	Verderame

OXIDE			
30%	◆	L2012 L4035	Avorio
30%	◆	L3439 L4382	Bianco
30%	◆	L1462	Moro
50%	◆	L1461 L4018	Nero
30%	◆	L2013	Perla

SETA			
30%	◆	F7466	Glace
50%	◆	F7465	Liquorice
30%	◆	F7467	Oro

◆ Pre-consumer recycled material in the body

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Actual recycled content may be greater